INSTALL INSTRUCTIONS

Rear Stealth Bumper

Product : 61000B/Z
Application : 1999-2007 Ford Super Duty

⚠ WARNING

Read the instructions completely before beginning installation. Before tightening bolts, drilling or cutting where required, check to make sure there are no obstructions such as brake, fuel or electrical lines which may be damaged. Also keep in mind this is an after-market product and MAY require minor shimming and/or trimming, reaming, etc. for proper fit. Road Armor is not responsible for any damages to vehicle.

ⓘ IMPORTANT NOTICE

- Be sure to inspect and test fit your product to ensure proper fitment before having it coated, painted, bed lined, etc.

- Road Armor will not be responsible for the cost of coating your unit if any problems with fit or finish are not noted and addressed beforehand.

SAFETY FIRST!

- FOLLOW ALL INSTRUCTIONS, YOUR SAFETY AND THE SAFETY OF OTHERS IS MOST IMPORTANT.
- WEAR APPROPRIATE EYE PROTECTION AND EXERCISE CAUTION WHEN DRILLING / CUTTING

REQUIRED TOOLS

Metric and SAE Socket Sets and Wrenches   Tools to splice wiring

INCLUDED HARDWARE

(4) 1/2" x 1.5" Grade 8 Bolt Plates

(4) 1/2" Washers

(4) 1/2" Lock Washers

(4) 1/2" Hex Nutes

(2) Keeper Washers

(2) License plate lights & Tapered hardware

(1) Stainless Steel Road Armor Logo Letters and Bolt Kit

1	Remove two nuts and bolts each side to remove OEM bumper and save hardware
2	Install brackets to frame as shown both sides re-using factory hardware
3	Install license plate lights putting wires through center hole as shown.
4	Installation of winch and reverse lights is much easier at this stage as well.
NOTE	Wiring of the license plate lights, winch and reverse lights are done at your discretion.
5	Insert a bolt tab through bumper each side and push on retainer washer using a deep socket.
6	Fit up bumper and install remaining hardware.
7	Adjust the bumper on slots. Once satisfied with fitment tighten down hardware. Done.