

## CONTACT

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**RANCH HAND**  
PROTECT YOUR TRUCK

## MAINTENANCE/CARE

- Periodically check and tighten all fasteners.
- Stripped, fractured, or bent bolts or nuts need to be replaced.
- After washing of the vehicle make sure to fully dry all surfaces

## SENSOR DISCLAIMER

PLEASE NOTE PARKING SENSORS ARE EXTREMELY DELICATE AND MUST BE HANDLED WITH CARE!

Do NOT touch or shift the clear rubber grommet that surrounds the sensor face. DO NOT glue housing into place until orientation and functionality is determined.

## APPENDIX

### Troubleshooting Vehicle Sensors

- Start with a general inspection of the sensor fitment. Check that both the sensors and the sensor clips are fully secure and the sensors are properly centered in the housing.
- Confirm plastic housing is in the correct mounting holes. Misplaced sensor housings could compress sensor and give false readings or faults.
- Use a clean microfiber to wipe the front face of the sensor.
- Inspect connection. Be sure that the sensor is firmly seated into the harness.
- Run through several start cycles (i.e. fully turn the vehicle on and off).
- Finally, disconnect the battery to reset the sensors.

## WARNING

*If your vehicle has adaptive cruise, please ensure that your adaptive cruise is working correctly once the Ranch Hand bumper is installed. Adaptive cruise may need to be cleaned or adjusted to ensure it functions properly. See your owner's manual for care of the adaptive cruise.*

Special care should be exercised in the handling, storage and installation of Kaspar Ranch Hand equipment. The actual weight of each piece of equipment will vary depending on style and model. The weight of the equipment is sufficient in volume to warrant special care, assistance and in some instances, the use of mechanical equipment during the transfer and installation of the equipment. Do not assume a position directly under the equipment during installation. Be sure the equipment has been connected and stabilized during installation to prevent falling or shifting of positions. Periodically check tightness of bolts to make sure they are tight, and unlikely to fail.

## SAFETY

- In order to help you make informed decisions about safety, we have provided installation instructions and other information.
- These instructions alert you to potential injury hazards
- Please do a job safety analysis before each task to identify potential hazards for your situation and remove/protect against them.
- You must use your own good judgment.
- Read and understand all safety precautions and instructions before installing this product

## HAZARD

**FAILURE TO OBSERVE THESE INSTRUCTIONS COULD LEAD TO SEVERE INJURY OR DEATH.**

- Always remove jewelry and wear eye protection.
- Always use extreme caution when jacking up a vehicle for work. Set emergency brake and use tire blocks. Locate and use the vehicle manufacturers designated lifting points. Use jack stands.
- Always use appropriate and adequate care in lifting components into place.
- Always insure components will remain secure during installation and operation.
- Always wear safety glasses when installing this kit. A drilling operation will cause flying metal chips. Flying chips can cause serious eye injury.
- Always use extreme caution when drilling on a vehicle. Thoroughly inspect the area to be drilled (on both sides of material) prior to drilling, and relocate any objects that may be damaged.
- Always use extreme caution when cutting and trimming during fitting.
- Always tighten all nuts and bolts securely per installation instructions.
- Always route electrical cables carefully. Avoid moving parts, components that become hot and rough or sharp edges.
- Always insulate and protect all exposed wiring and electrical terminals.
- Always perform regular inspections and maintenance on mounts and related hardware.



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# INSTALLATION INSTRUCTIONS

### DESCRIPTION

2003-08 Dodge  
1500/2500/3500 Summit Back  
Bumper

### PART #:

SBD031BLL

## INSTALLATION INSTRUCTIONS:

1. Unplug the license plate lights
2. Remove the license plate to expose the two 15mm bolts.
3. If a trailer plug is present, remove the plug. Remove the plug by removing the four torq head screws. Pull the plug through the opening of the bumper and unhook the wires.
4. Remove the two 15mm nuts, on each side, that holds the factory bumper to the side bumper brackets.
5. Remove one 15mm nut, on each side, that holds the factory bumper to the side bumper brackets.
6. Remove two 15mm bolts that are located behind the license plate.
7. Remove the factory bumper.
8. Mount the Ranch Hand bumper. Use the factory nuts and bolts.
9. Use two 15mm bolts behind the license plate. Leave loose.
10. Use the factory side bracket bolts and nuts to mount the mounting brackets.
11. Center from side to side and then tighten all nuts and bolts.
12. To install the license plate lights, reuse the license plate harness. You will have to cut off the ends.
13. Install the license plate by using four 1/4" bolts.
14. Reinstall the trailer plug using the factory torq screws.
15. **MAKE SURE ALL NUTS AND BOLTS ARE TIGHT!!**

## 2003-08 Dodge 1500/2500/3500 Summit Back Bumper

**SBD031BLL**

### TOOLS REQUIRED

Metric and SAE sockets

### PARTS LIST

