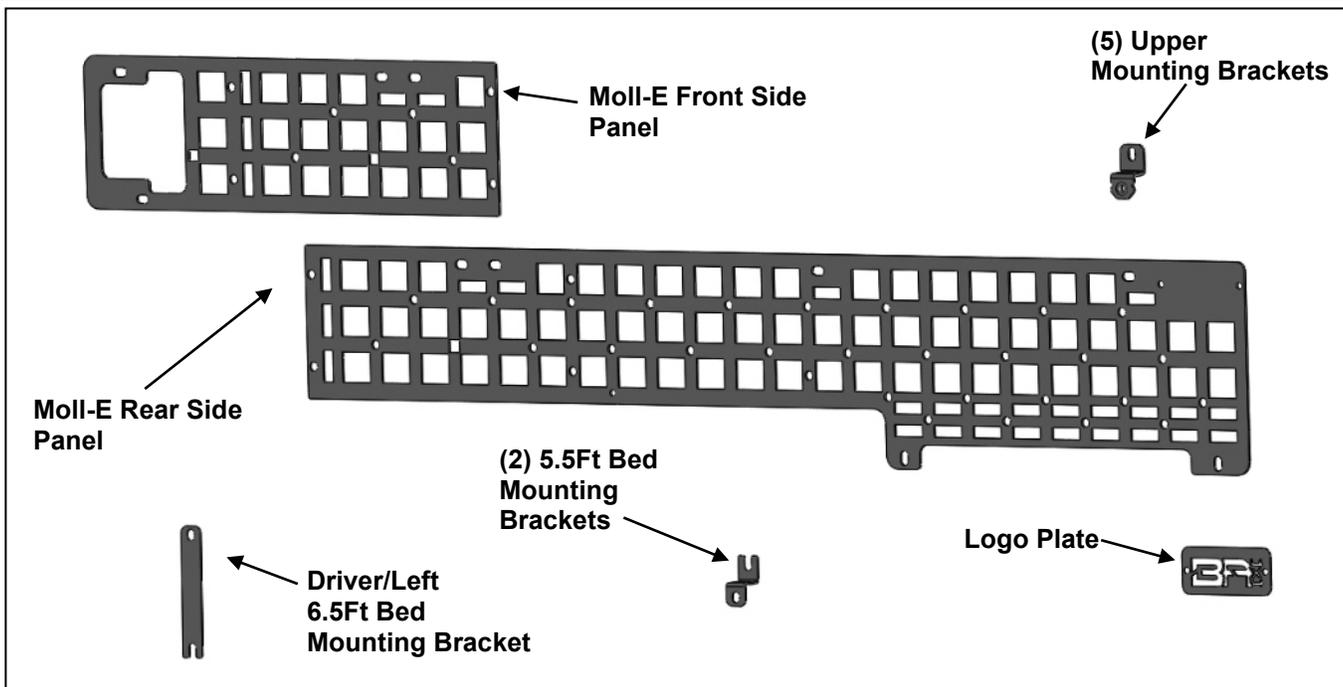


## 2005-2020 Toyota Tacoma Bed Side Mollé System PART #TC-7125

### PARTS LIST:

1	Front Moll-E Panel	12	8mm x 24mm OD x 2mm Flat Washers
1	Rear Moll-E Panel	5	8mm Flange Nuts
5	Upper Mounting Brackets	2	6mm x 15mm Button Head Bolts
1	5.5Ft Bed Mounting Bracket	2	6mm x 10mm OD x 1mm Plastic Washers
1	6.5Ft Bed Mounting Bracket	2	6mm Flange Nuts
1	Rubber Bumper	1	4mm x 30mm Button Head Bolt
1	Logo Plate	1	4mm x 12mm OD x 1mm Flat Washer
2	14mm x 28mm OD x 2.5mm Flat Washers	1	4mm Nylon Lock Nut
2	12mm x 45mm Carriage Bolts	1	2mm Spacer Washers
2	12mm Wing Nuts	1	5mm Hex Wrench
10	8mm x 20mm Button Head Bolts	1	2.5mm Hex Wrench
10	8mm Lock Washers		



### PROCEDURE:

**REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**

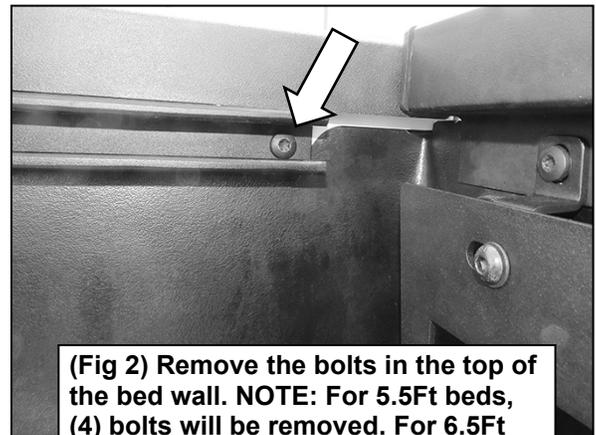
1. Start the installation on the side of the bed. Remove the plastic plug at the front and rear of the bedrails, if equipped, (**Figure 1**). Locate the (4) or (5) factory bolts in the top of the bed, (**Figure 2**). Temporarily remove the (4) or (5) bolts and place them in a safe location. Select (4) or (5) Upper Mounting Brackets. Reuse the (4) or (5) factory bolts to attach the Mounting Brackets to the bed, (**Figure 3**). Do not tighten hardware. **NOTE:** The 5.5ft bed will have 4 factory bolts and the 6.5ft bed will have 5 factory bolts.
2. Select the Rubber Bumper. Attach the Rubber Bumper to the bottom of the Rear Panel with (1) 6mm Socket Head Bolt, (2) 6mm Flat Washers, (1) 2mm Spacer Washer and (1) 6mm Nylon Lock Nut, (**Figure 4**).

3. Locate the u-brackets in the side of the bed. Temporarily remove the u-bracket and place in a safe location.
4. **Determine the length of the bed**  
**For 5.5Ft Beds:**
  - a. Select the Front and Rear Panels.
  - b. Attach the 5.5ft bed Mounting Bracket to the lower front of the Front Panel.
  - c. Attach the Panels to the (4) Upper Mounting Brackets with (4) 8mm Button Head Bolts, (4) 8mm Lock Washers and (4) 8mm Flat Washers, **(Figure 5)**. **NOTE:** The Rear Panel will go behind the Front Panel.
  - d. Reuse the factory u-bracket to attach the Bracket to the side of the bed, **(Figure 7)**. Do not tighten hardware.**For 6.5Ft Beds:**
  - a. Select the Front and Rear Panels.
  - b. Attach the 6.5ft bed Mounting Bracket to the lower front of the Front Panel.
  - c. Attach the Panels to the (5) Upper Mounting Brackets with (5) 8mm Button Head Bolts, (5) 8mm Lock Washers and (5) 8mm Flat Washers, **(Figure 5)**. **NOTE:** The Rear Panel will go behind the Front Panel.
  - d. Reuse the factory u-bracket to attach the Bracket to the side of the bed, **(Figure 8)**. Do not tighten hardware.
5. Attach the Logo Plate to the rear of the Rear Panel with (2) 4mm Button Head Bolts, (2) 4mm Flat Washers and (2) 4mm Nylon Lock Nuts.
6. Reuse the factory bolts and (2) 14mm Flat Washers to attach the lower rear of the Rear Panel to the rear location, **(Figure 9)**.
7. Level and adjust the panel and tighten all hardware.
8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

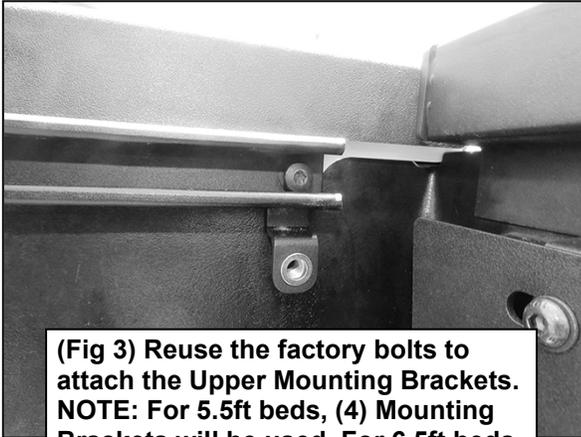
**To protect your investment**, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used also to clean the Panels.



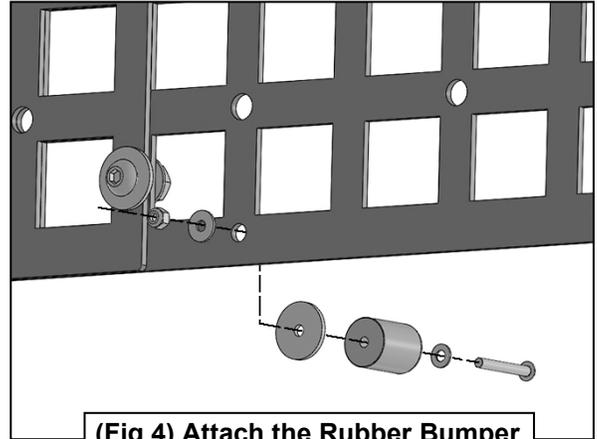
**(Fig 1) Remove the plastic plug at the end of the bedrail**



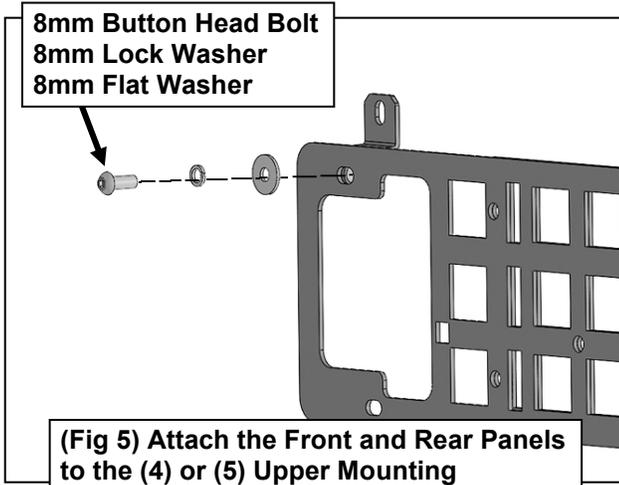
**(Fig 2) Remove the bolts in the top of the bed wall. NOTE: For 5.5Ft beds, (4) bolts will be removed. For 6.5Ft beds, (5) bolts will be removed**



(Fig 3) Reuse the factory bolts to attach the Upper Mounting Brackets.  
NOTE: For 5.5ft beds, (4) Mounting Brackets will be used. For 6.5ft beds, (5) Mounting Brackets will be used

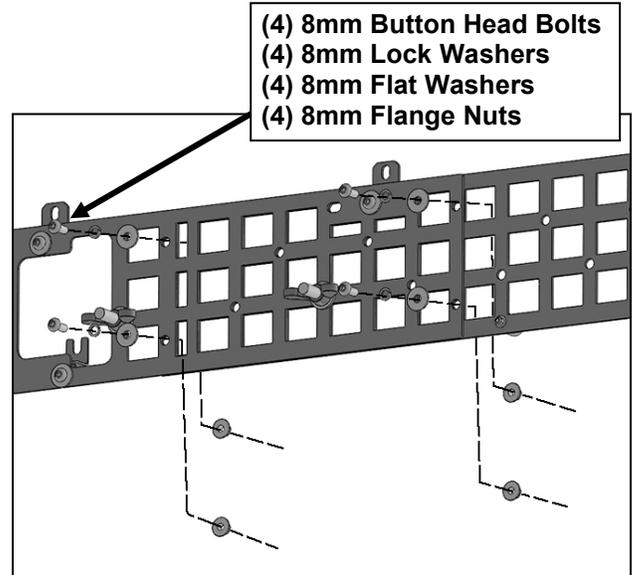


(Fig 4) Attach the Rubber Bumper to the Bottom of the Rear Panel



- 8mm Button Head Bolt
- 8mm Lock Washer
- 8mm Flat Washer

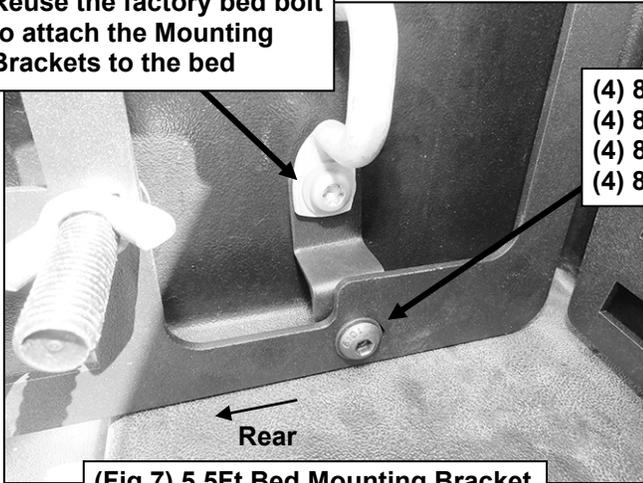
(Fig 5) Attach the Front and Rear Panels to the (4) or (5) Upper Mounting Brackets, NOTE: The Rear Panel will overlap behind the Front Panel



- (4) 8mm Button Head Bolts
- (4) 8mm Lock Washers
- (4) 8mm Flat Washers
- (4) 8mm Flange Nuts

(Fig 6) Attach the Front Panel to the Rear Panel

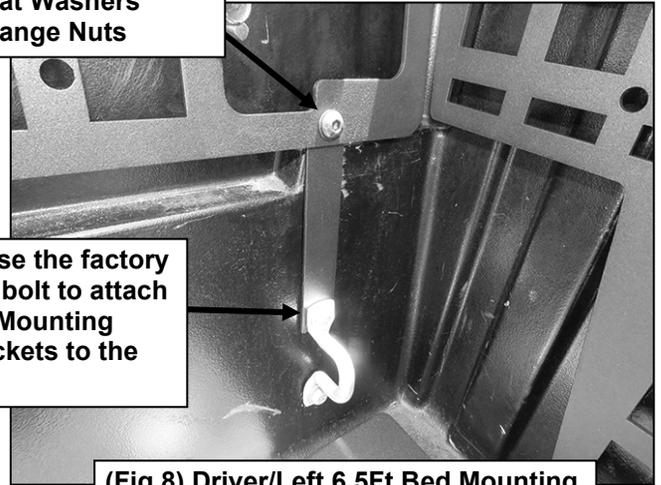
Reuse the factory bed bolt to attach the Mounting Brackets to the bed



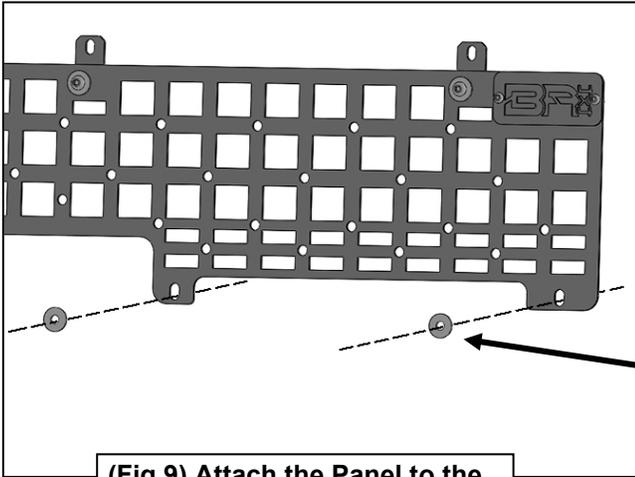
- (4) 8mm Button Head Bolts
- (4) 8mm Lock Washers
- (4) 8mm Flat Washers
- (4) 8mm Flange Nuts

(Fig 7) 5.5Ft Bed Mounting Bracket attached to the panel and bed

Reuse the factory bed bolt to attach the Mounting Brackets to the bed



(Fig 8) Driver/Left 6.5Ft Bed Mounting Bracket attached to the bed



(Fig 9) Attach the Panel to the (5) Upper Mounting Brackets

Reuse the (2) factory bolts and (2) 14mm Flat Washers to attach the Rear Panel to the rear lower location