

2003-2006 GMC 2500

FRONT BUMPER INSTALLATION INSTRUCTIONS



SAFETY

Know safety, no injury. Know injury, no safety. ~Author Unknown

- **READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION**
 - FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
 - WEAR APPROPRIATE EYE PROTECTION
 - EXERCISE CARE WHEN LIFTING COMPONENTS
 - USE APPROPRIATE TORQUE FOR BOLTS
 - BLUE THREAD LOCKING COMPOUND IS RECOMMENDED ON ALL BOLT

 - SUGGESTED TORQUE VALUES FOR STEEL GRADE SAE 5 BOLT

BOLT DIAMETER (INCH)	TREADS PER INCH	TORQUE (POUND-FEET)
1/4	20	7
5/16	18	14
3/8	16	25
7/16	14	40
1/2	13	60
9/16	12	88
5/8	11	120
3/4	10	200
7/8	9	302
1	8	466



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I. PARTS LIST

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>
1	600-56-0115	2013-20XX CHEVROLET PRERUNNER
1	60P-56-1635	PAINTED PASS FRAME MOUNT WELDMENT
1	60P-56-1636	PAINTED DRIVER FRAME MOUNT WELDMENT
1	60K-56-0001	HARDWARE PACKAGE #1
1	60K-56-0003	HARDWARE PACKAGE #3
1	60K-56-0004	HARDWARE PACKAGE #4
2	601-56-9999	BETA ORL MOUNT

II. TOOL LIST

1. Flathead Screwdriver
2. 10mm Socket
3. 15mm Socket
4. 18mm Socket
5. ¾" socket/wrench



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III. REMOVAL OF OEM BUMPER

1. With a flat head screw driver remove the seven Christmas tree clips. Carefully remove plastic radiator shroud and place it out of the way. See figure 1.



FIGURE 1

2. Using a 10 mm socket and ratchet remove single bolt from the top of the grill see figure 2.



FIGURE 2



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3. Carefully remove plastic grill by popping off both sides and then the center.



FIGURE 3.

4. Using a 15mm socket remove four bolts from top of the bumper in the center (two per side). See figures 4 and 5

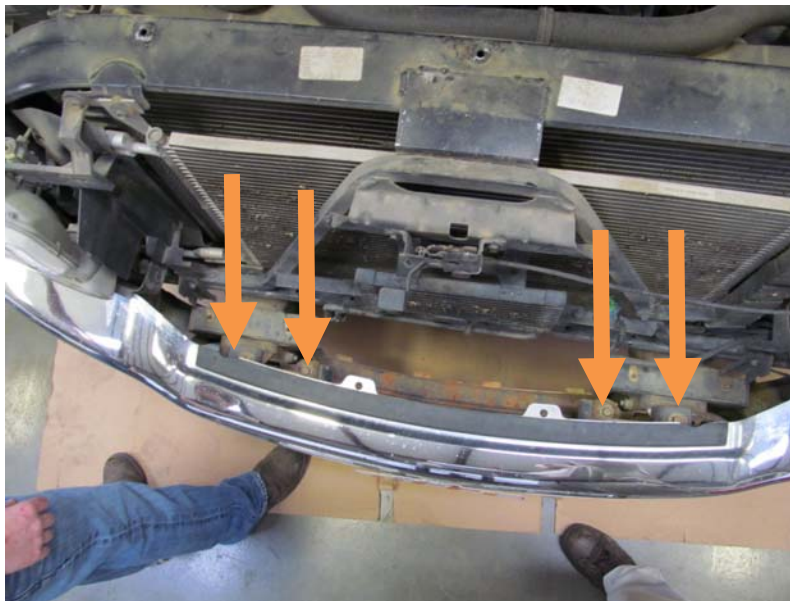


FIGURE 4



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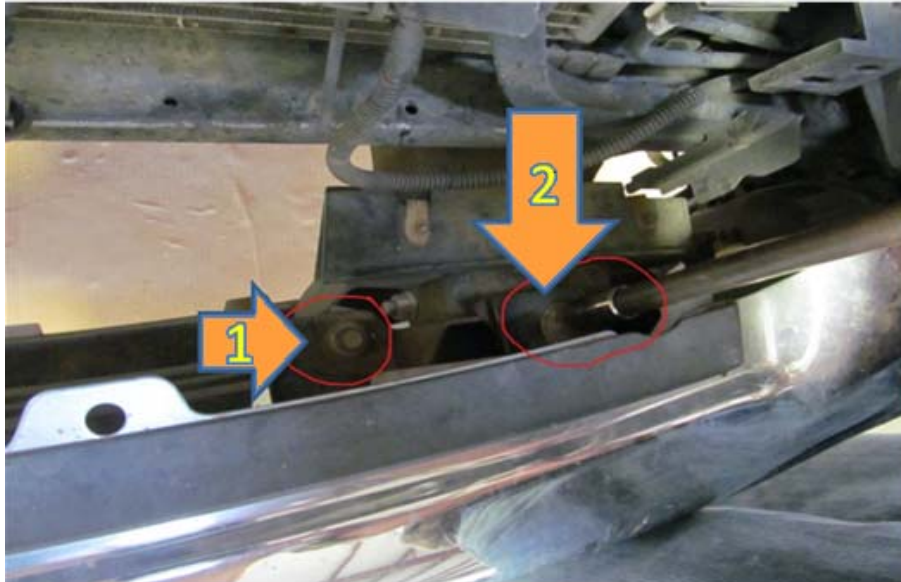


FIGURE 5. REMOVAL OF 2 BOLTS (15MM)(BOTH SIDES)

5. Unplug the OEM factory fog lights and secure wires out of the way(if applicable)
6. Using A 15mm socket remove three 15 mm bolts from outside brace (each side).
See Figures 6,7,And 8

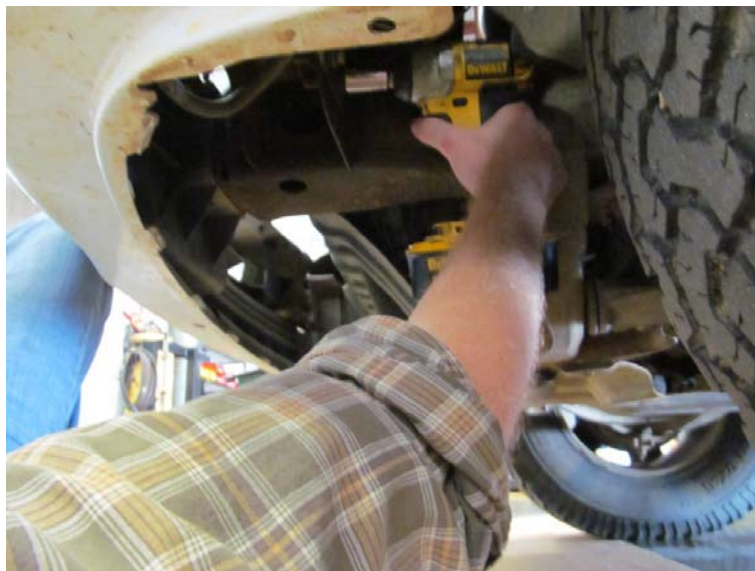


FIGURE 6



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FIGURE 7



FIGURE 8



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7. Carefully remove the OEM bumper
8. Using a 18mm socket remove two bolts from tow hook(both sides)



FIGURE 9

9. using a 18 mm socket remove bottom bolt from tow hook. (both sides)

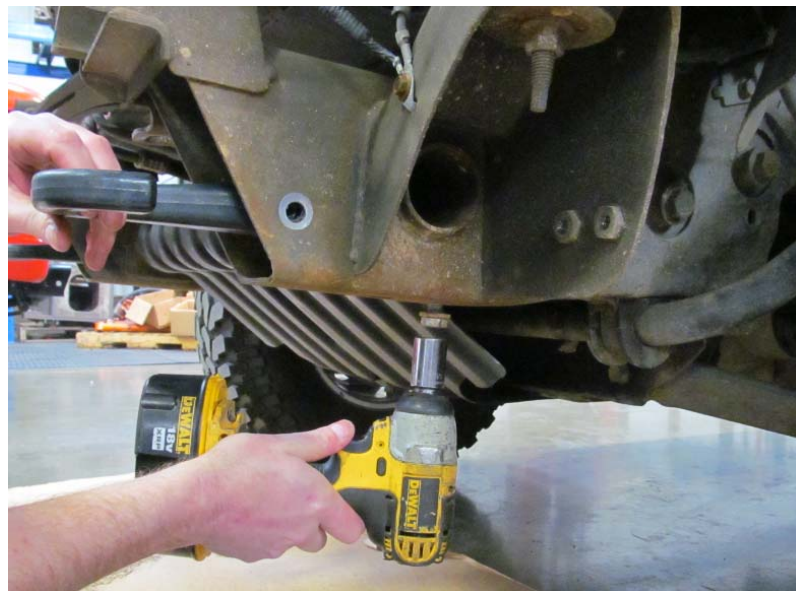


FIGURE 10



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10. Remove tow hook(both sides)



FIGURE 11



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IV. HAMMERHEAD BUMPER INSTALLATION

1. Reinstall OEM grill by pressing on the center at the top and bottom and then the sides till it is secure.



FIGURE 12

2. Reinstall single 10mm bolt from top of grill



FIGURE 13



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3. Reinstall plastic radiator shroud and Christmas tree clips



FIGURE 14

4. Position frame mounts on frame. See figure 15 and figure 16.



FIGURE 15: FRONT VIEW OF FRAME MOUNT



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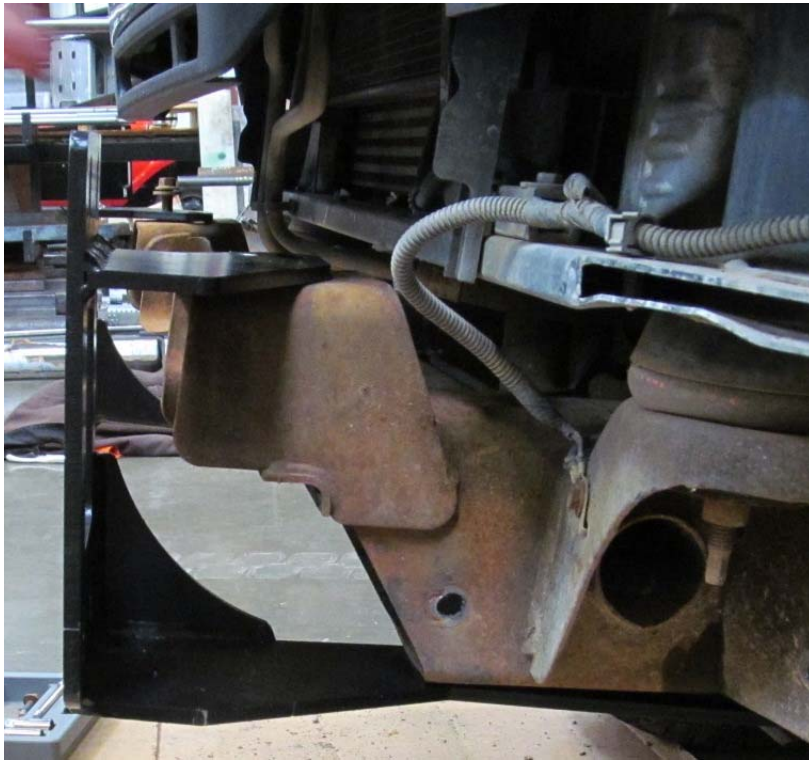


FIGURE 16: SIDE VIEW OF FRAME MOUNT

5. Using 18mm socket and wrench install two bolts on bottom of mount (both sides)
6. Using 15mm socket tighten one bolt on top of the frame mount(both sides)
7. Carefully align new bumper with frame mounts.
8. Using $\frac{3}{4}$ " socket, wrench and hardware kit number 1 lightly secure frame mount and bumper with the $\frac{1}{2}$ "-13 x 2" hex bolt. (four on each side)
9. Align bumper to center taking care not to damage vehicle.
10. Tighten $\frac{1}{2}$ "-13 x 2" bolts to specification



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CONGRATULATIONS!!





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