

# 2006-2009 DODGE 2500-3500

## FRONT BUMPER INSTALLATION INSTRUCTIONS



# SAFETY

**Know safety, no injury. Know injury, no safety. ~Author Unknown**

- **READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION**
  - FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
  - WEAR APPROPRIATE EYE PROTECTION
  - EXERCISE CARE WHEN LIFTING COMPONENTS
  - USE APPROPRIATE TORQUE FOR BOLTS
  - BLUE THREAD LOCKING COMPOUND IS RECOMMENDED ON ALL BOLTS
  - CHECK TORQUE AFTER FIRST 100 MILES



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### I. TOOL LIST

1. 18MM WRENCH
2. 10MM SOCKET
3. 3/4" SOCKET
4. 3/4" WRENCH

### II. REMOVAL OF OEM BUMPER

1. (FOR DIESEL ONLY) REMOVE TWO 10 MM BOLTS HOLDING TOP OF INTERCOOLER. SEE FIGURE 1.

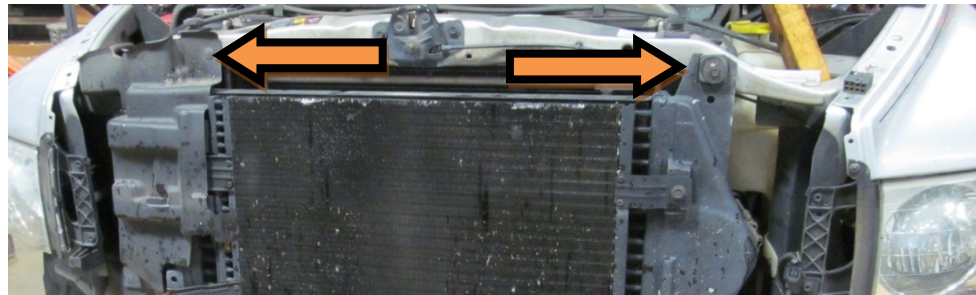


FIGURE 1:

2. DISCONNECT OEM FOG LIGHT WIRING HARNESS FROM DRIVER SIDE. SEE FIGURE 2



FIGURE 2



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3. REMOVE TWO 18 MM NUTS THAT HOLD ON THE BOLT STRIP(BOTH SIDES)SEE FIGURE 3 AND FIGURE 4.(ON DIESEL CAREFULLY SLIDE INTERCOOLER AS FAR AWAY FROM EACH SIDE THAT IS BEING REMOVED)

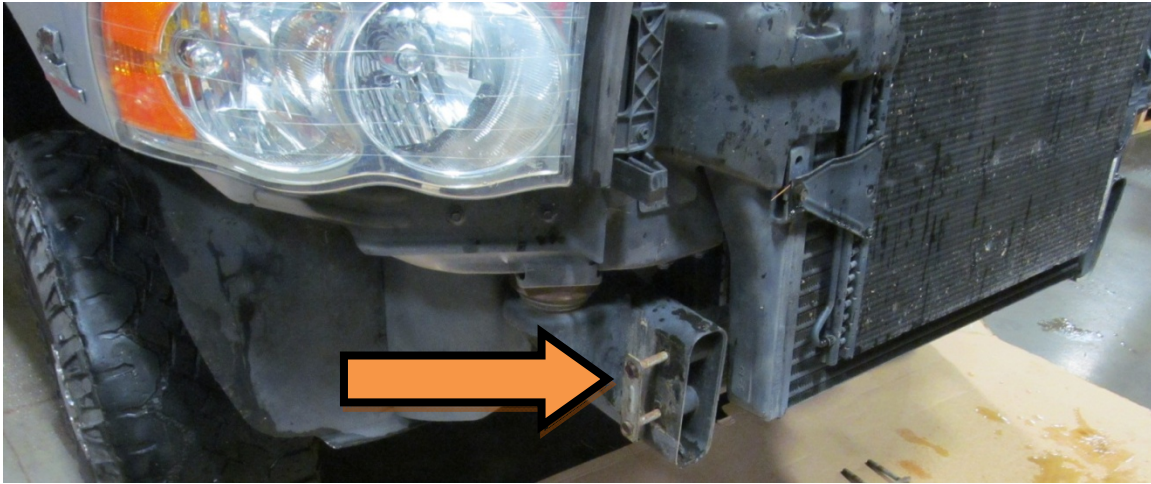


FIGURE 3: POSITION OF BOLT STRIP ON PASSENGER SIDE

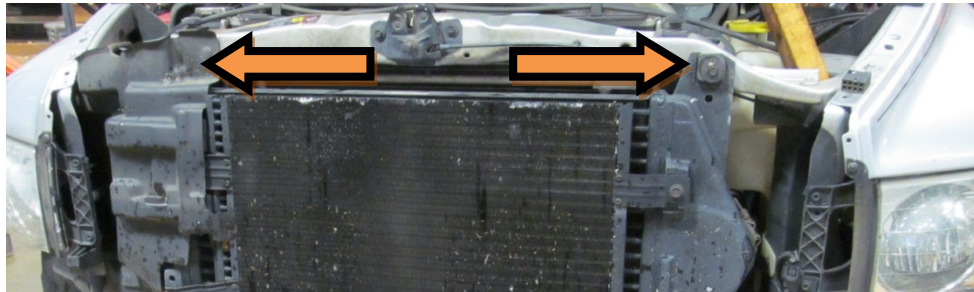


FIGURE 4



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4. CAREFULLY REMOVE OEM BUMPER AND PLACE IN A SAFE LOCATION.
5. REINSTALL AND TIGHTEN TWO 10MM BOLTS HOLDING THE TOP OF INTERCOOLER





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### III. INSTALLATION OF HAMMERHEAD

1. POSITION FRAME MOUNTS AS SHOWN IN FIGURES 5,6, AND 7. AND TIGHTEN THE TWO 18MM NUTS ON THE BOLT STRIPS (BOTH SIDES)



FIGURE 5: SIDE VIEW (DRIVER SIDE)



FIGURE 6: TOP VIEW (DRIVER SIDE)



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FIGURE 7: FRONT VIEW

2. ALIGN HAMMERHEAD BUMPER WITH FRAME MOUNTS AND TIGHTEN THE EIGHT BOLTS FROM HARDWARE KIT 1 INTO THE BUMPER MOUNTS WITH A  $\frac{3}{4}$  INCH WRENCH AND SOCKET.
  
3. USE HARDWARE KIT 3 FOR ANY FOG LIGHTS.



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CONGRATULATIONS ON YOUR 2006-2009 DODGE 2500 FRONT BUMPER INSTALLATION

