2006-2009 DODGE 2500-3500

FRONT BUMPER INSTALLATION INSTRUCTIONS



SAFETY

Know safety, no injury. Know injury, no safety. ~Author Unknown

• READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION

- o FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
- WEAR APPROPRIATE EYE PROTECTION
- O EXERCISE CARE WHEN LIFTING COMPONENTS
- o USE APPROPRIATE TORQUE FOR BOLTS
- o BLUE THREAD LOCKING COMPOUND IS RECOMMENDED ON ALL BOLTS
- o CHECK TORQUE AFTER FIRST 100 MILES



I. TOOL LIST

- 1. 18MM WRENCH
- 2. 10MM SOCKET
- 3. ³/₄" SOCKET
- 4. ³/₄" WRENCH

II. REMOVAL OF OEM BUMPER

1. (FOR DIESEL ONLY) REMOVE TWO 10 MM BOLTS HOLDING TOP OF INTERCOOLER. SEE FIGURE 1.

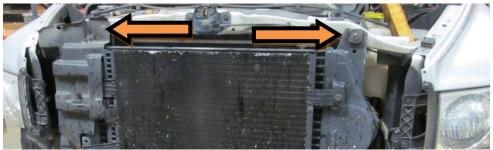


FIGURE 1:

2. DISCONNECT OEM FOG LIGHT WIRING HARNESS FROM DRIVER SIDE. SEE FIGURE 2



FIGURE 2



3. REMOVE TWO 18 MM NUTS THAT HOLD ON THE BOLT STRIP(BOTH SIDES)SEE FIGURE 3 AND FIGURE 4.(ON DIESEL CAREFULLY SLIDE INTERCOOLER AS FAR AWAY FROM EACH SIDE THAT IS BEING REMOVED)



FIGURE 3: POSITION OF BOLT STRIP ON PASSENGER SIDE

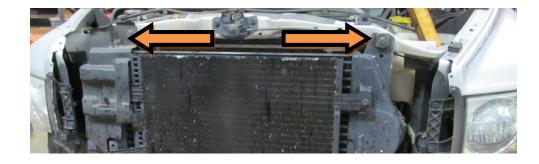


FIGURE 4



4. CAREFULLY REMOVE OEM BUMPER AND PLACE IN A SAFE LOCATION.

5. REINSTALL AND TIGTEN TWO 10MM BOLTS HOLDING THE TOP OF INTERCOOLER





III. INSTALLATION OF HAMMERHEAD

1. POSITION FRAME MOUNTS AS SHOWN IN FIGURES 5,6, AND 7. AND TIGHTEN THE TWO 18MM NUTS ON THE BOLT STRIPS (BOTH SIDES)



FIGURE 5: SIDE VIEW (DRIVER SIDE)



FIGURE 6: TOP VIEW (DRIVER SIDE)





FIGURE 7: FRONT VIEW

- 2. ALLIGN HAMMERHEAD BUMPER WITH FRAME MOUNTS AND TIGTEN THE EIGHT BOLTS FROM HARDWARE KIT 1 INTO THE BUMPER MOUNTS WITH A 3/4 INCH WRENCH AND SOCKET.
 - 3. USE HARDWARE KIT 3 FOR ANY FOG LIGHTS.



CONGRATULATIONS ON YOUR 2006-2009 DODGE 2500 FRONT BUMPER INSTALLATION

