

2007-2013 CHEVROLET 1500

FRONT BUMPER INSTALLATION INSTRUCTIONS



SAFETY

Know safety, no injury. Know injury, no safety. ~Author Unknown

- **READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION**
 - FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
 - WEAR APPROPRIATE EYE PROTECTION
 - EXERCISE CARE WHEN LIFTING COMPONENTS
 - USE APPROPRIATE TORQUE FOR BOLTS
 - BLUE THREAD LOCKING COMPOUND IS RECOMMENDED ON ALL BOLT

 - SUGGESTED TORQUE VALUES FOR STEEL GRADE SAE 5 BOLT

BOLT DIAMETER (INCH)	TREADS PER INCH	TORQUE (POUND-FEET)
1/4	20	7
5/16	18	14
3/8	16	25
7/16	14	40
1/2	13	60
9/16	12	88
5/8	11	120
3/4	10	200
7/8	9	302
1	8	466



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I. PARTS LIST

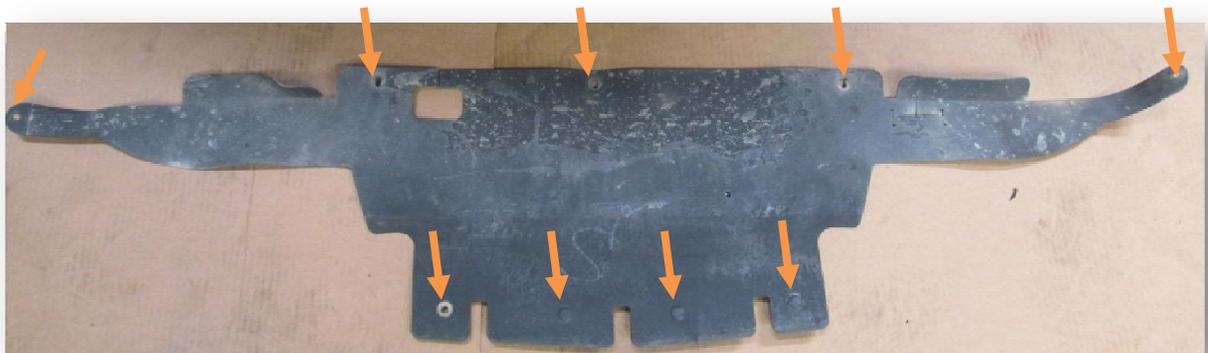
<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>
1	600-56-0054, 0121, 0134	BUMPER
1	60P-56-0797	PAINTED PASS FRAME MOUNT WELDMENT
1	60P-56-0798	PAINTED DRIVER FRAME MOUNT WELDMENT
1	60K-56-0004	HARDWARE PACKAGE #4

II. TOOL LIST

1. 15mm socket
2. 21mm socket
3. 18mm socket
4. 18mm wrench
5. ¾" socket
6. ¾" wrench

III. REMOVAL OF OEM BUMPER

1. Underneath of vehicle remove 9 dart clips holding rubber shroud to vehicle.





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- Using 15mm socket remove three bolts holding outer brace from frame to bumper. Two are bolting outer brace to frame of vehicle and a third bolt is mounting outer brace to the inside of the bumper. (Both sides)



- Using a 21mm socket remove two nuts from the bolt strip holding the bumper to the frame of vehicle. (Both sides)





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4. Remove bolt strip from vehicle (Both sides).



5. Carefully remove OEM bumper and set aside.



6. Using 18mm socket and wrench remove the single bolt holding on the OEM tow hook (both sides).





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7. Remove OEM tow hooks.



IV. INSTALLATION OF HAMMERHEAD BUMPER

1. Align frame mounts to vehicle. See figure 9, figure 10, and figure 11. Use bolt strip and tow hook bolt to hold frame mount in place.



Figure 9: front view of driver side mount.



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Figure 10: Outside side view of driver side frame mount

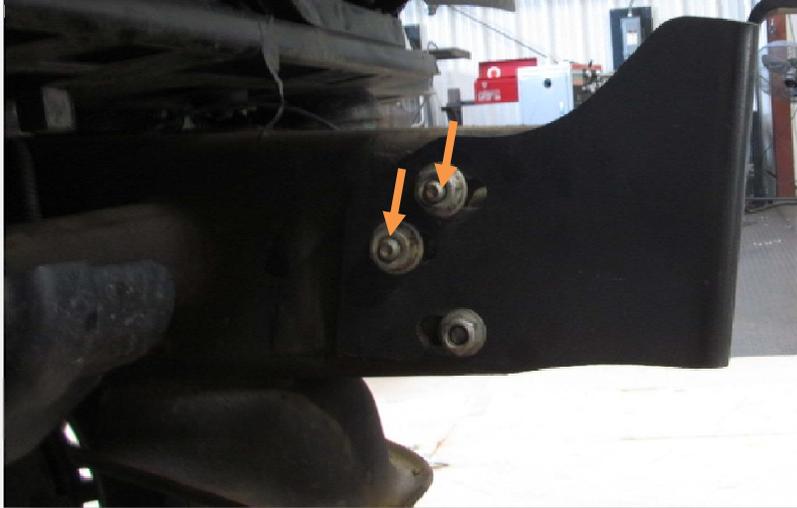


Figure 11: Inside side view of driver side frame mount



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2. Using 21mm socket tighten bolt strip nuts to frame mount.



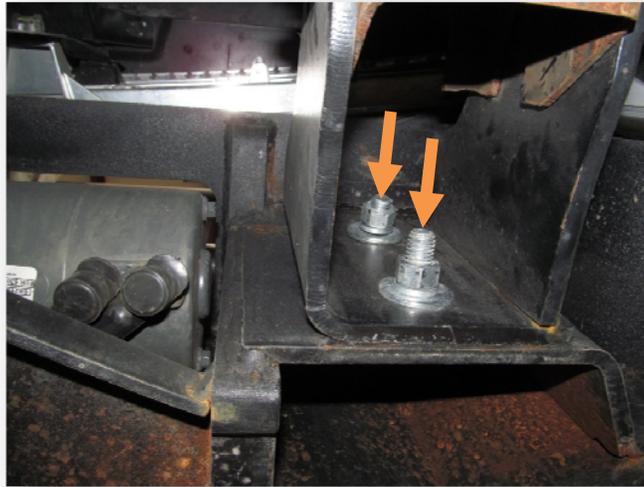
3. Using an 18 mm socket and 18mm wrench tighten tow hook bolt and nut.





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- Using hardware from kit #4 with a $\frac{3}{4}$ " socket and wrench, attach Hammerhead bumper to frame mounts. (Two bolts per side). Align bumper a minimum of $\frac{1}{4}$ " below headlights. When truck flexes off-road, this distance allows your bumper and body to have clearance. Tighten all hardware.



Congratulations! Your bumper installation is now complete.
Thank you for your purchase.