

2004-20XX Nissan Titan

REAR BUMPER INSTALLATION INSTRUCTIONS



SAFETY

Know safety, no injury. Know injury, no safety. ~Author Unknown

- **READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION**
 - FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
 - WEAR APPROPRIATE EYE PROTECTION
 - EXERCISE CARE WHEN LIFTING COMPONENTS
 - USE APPROPRIATE TORQUE FOR BOLTS
 - BLUE THREAD LOCKING COMPOUND IS RECOMMENDED ON ALL BOLT
- SUGGESTED TORQUE VALUES FOR STEEL GRADE SAE 5 BOLT

BOLT DIAMETER (INCH)	TREADS PER INCH	TORQUE (POUND-FEET)
1/4	20	7
5/16	18	14
3/8	16	25
7/16	14	40
1/2	13	60
9/16	12	88
5/8	11	120
3/4	10	200
7/8	9	302
1	8	466



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I. PARTS LIST

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>
1	600-56-0095	2004-20XX NISSAN TITAN RPS BUMPER
1	60P-56-1778	PAINTED PASS FRAME MOUNT WELDMENT
1	60P-56-1777	PAINTED DRIVER FRAME MOUNT WELDMENT
1	60K-56-0001	HARDWARE PACKAGE #1
1	443-01-0086	LICENSE PLATE MOUNTIN KIT
2	307-13-0115	4" WHITE ROUND BU LIGHT
2	307-13-0148	GROMMET FOR 4" RD SEALED LIGHT
4	307-13-0231	PARK ASSIST SENSOR GROMMET

II. TOOL LIST

- 1) 17mm socket
- 2) 3/4" wrench
- 3) 3/4" socket



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III. REMOVAL OF OEM BUMPER

1. Lower the spare tire per owner's manual. See Figure 1.



Figure 1

2. Remove wiring harness on driver side connecting tag lights and rear park assist sensors. See Figure 1b



Figure 1b



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3. Using 17mm socket remove three bolts holding bumper bracket to frame (Both Sides). See Figure 2.



Figure 2.

4. Carefully remove OEM rear bumper. See Figure 3.



Figure 3



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5. From OEM bumper remove all sensor wires and sensors. See Figure 3b



Figure 3b

6. Remove OEM license plate light harness and lights from OEM bumper.



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IV. INSTALLATION OF HAMMERHEAD BUMPER

1. Install Frame mounts to INSIDE of frame. See Figure 4.

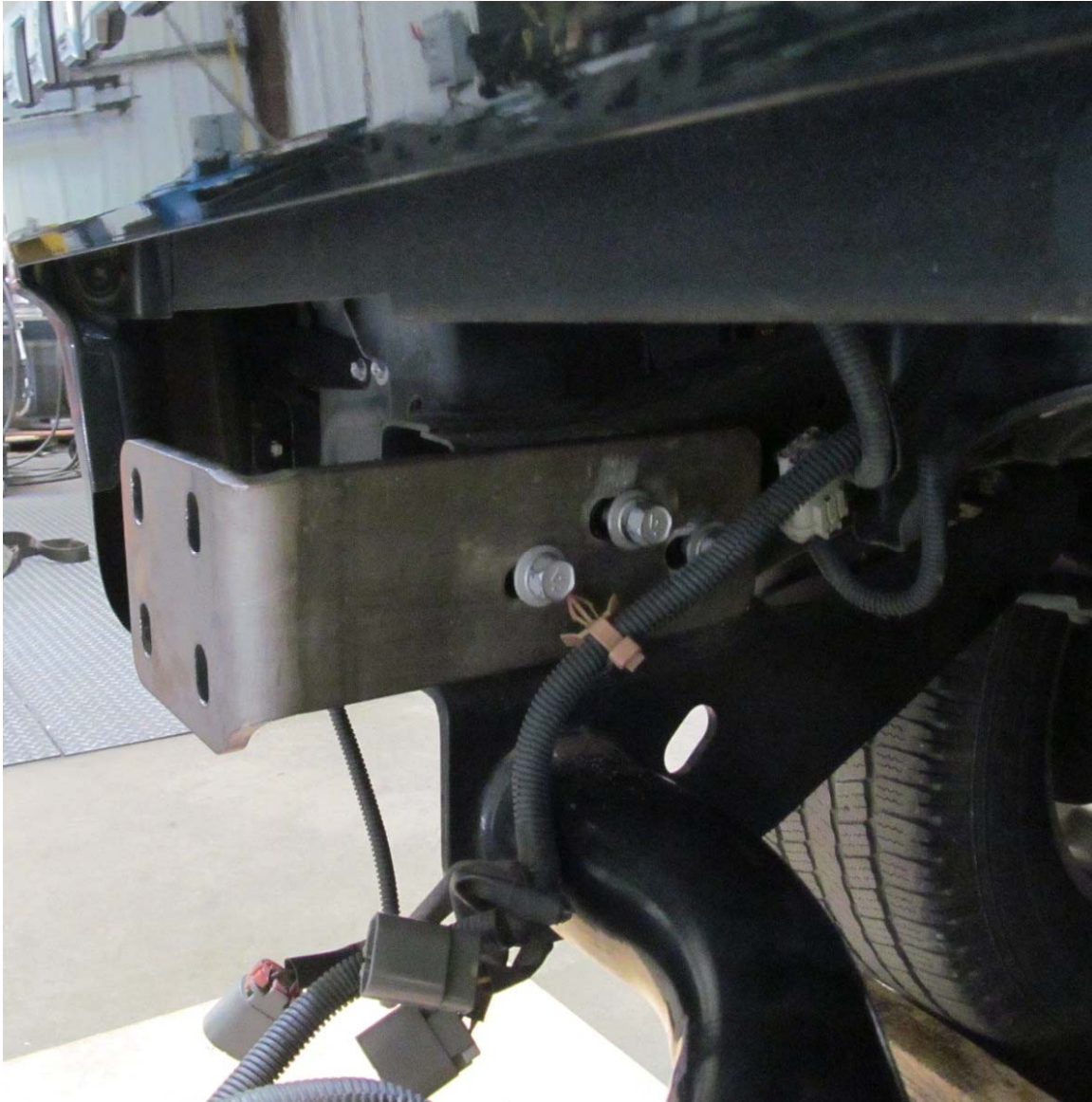


Figure 4.



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2. Using 17mm Tighten OEM bolts into frame mount (Both Sides). See Figure 5.

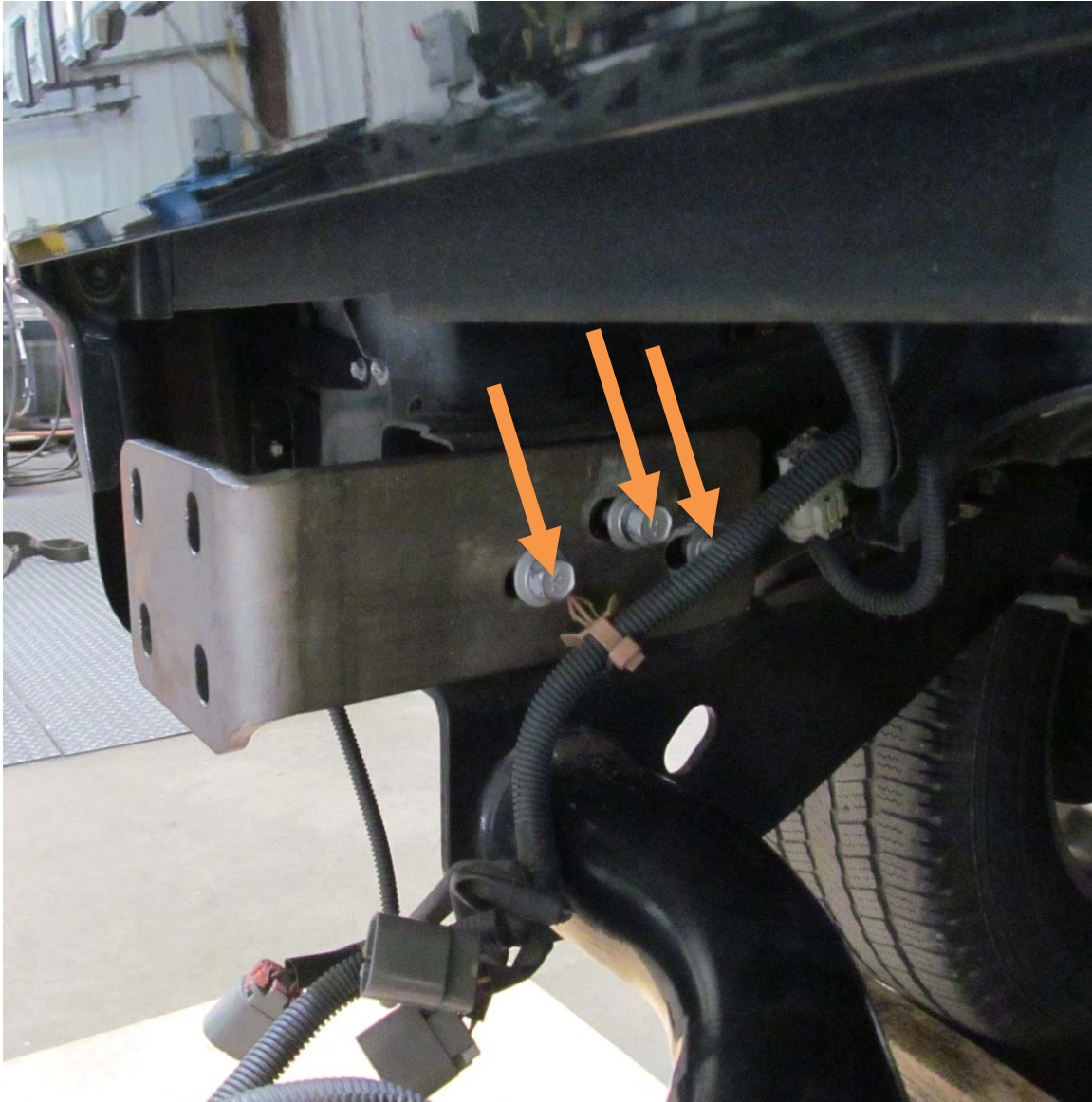


Figure 5



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3. Install rear park assist sensors into HammerHead bumper

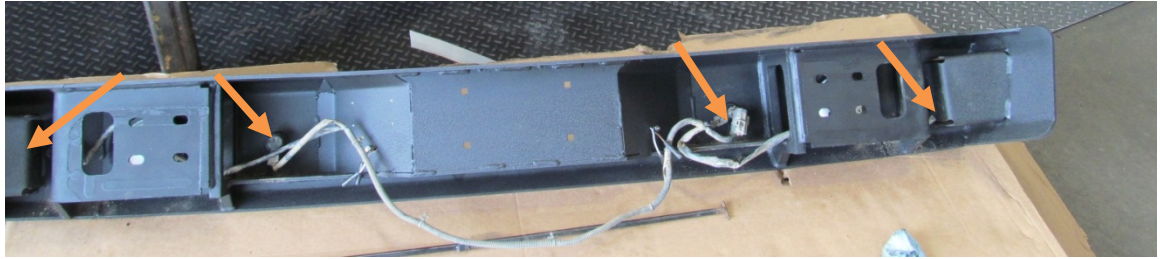


Figure 6

4. Ensure all sensors are positioned similar to Figure 7.



Figure 7.

5. Align bumper to vehicle.
6. Using Hardware Kit # 1 secure bumper to vehicle.(8 bolts)
7. Install OEM license plate lights.
8. Tighten all fasteners to specification.
9. Raise the spare tire per instructions in owner's manual.



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CONGRATULATIONS!

