

# 1997-2006, JEEP, TJ

## REAR BUMPER INSTALLATION INSTRUCTIONS



## SAFETY

**Know safety, no injury. Know injury, no safety. ~Author Unknown**

If there are any questions, call 1-855-HHTOUGH

- **READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION**

- FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
- WEAR APPROPRIATE EYE PROTECTION
- EXERCISE CARE WHEN LIFTING COMPONENTS
- USE APPROPRIATE TORQUE FOR BOLTS

### SUGGESTED TORQUE VALUES FOR STEEL GRADE SAE 5 BOLTS

BOLT DIAMETER (INCH)	TREADS PER INCH	TORQUE (POUND-FEET)
1/4	20	7
5/16	18	14
3/8	16	25
7/16	14	40
1/2	13	60
9/16	12	88
5/8	11	120
3/4	10	200
7/8	9	302
1	8	466



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### I. PARTS LIST

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>CHECKOFF</u>
1	60P-56-0576	JEEP TJ MINIMAL REAR	
1	60K-56-0095	HARDWARE KIT #95	

### II. TOOL LIST

1. Standard tool kit
2. " wrench
3. 3/4" socket
4. T30 Torx bit
5. 18mm socket
6. 9/16" wrench
7. 9/16" socket

### III. REMOVAL OF OEM BUMPER

1. Remove all components from box and compare to parts list above
2. Using T30 Torx bit, remove screws (four on top and four on bottom) attaching plastic bumper ends to bumper. Remove plastic ends. They will not be reused.



3. Using an 18mm socket, remove bottom bolt attaching bumper to frame. (both sides)





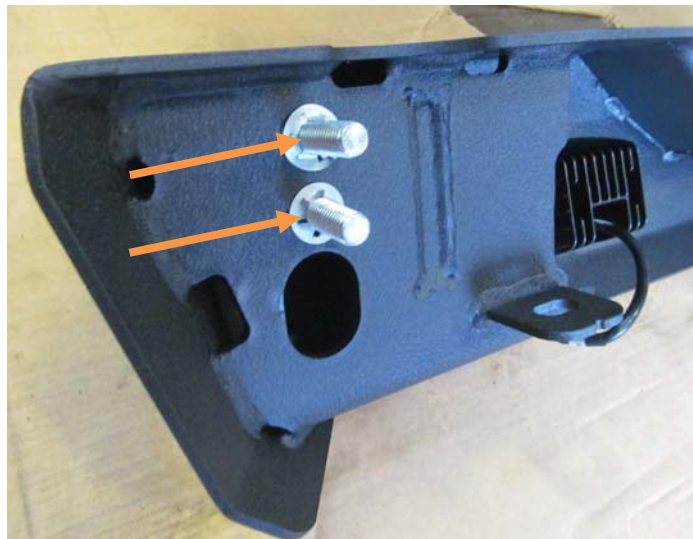
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4. Using an 18mm socket, remove four forward facing nuts attaching bumper to frame. (both sides) Remove bumper and set aside. It will not be reused.



### IV. INSTALLATION OF HAMMERHEAD BUMPER

1. In this step, you will use hardware from kit# 95. Install four 3/8"-16 carriage head bolts in bumper and place 3/8" push nuts on them as shown.



2. Install lights in bumper.
3. Install bumper on vehicle. Take care to guide bolts in OE bolt hole locations. Place one 3/8" flat washer, one 3/8" lock washer, and one 3/8"-16 nut on each bolt.



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4. Install OE bolts in bottom mounts.
5. Align bumper and tighten all hardware. Use 9/16" wrench on carriage head bolts and an 18mm socket on the bottom OE bolts.



Congratulations! Your product installation is now complete.  
Thank you for your purchase.