

92-99 Chevy/GMC Tahoe/Yukon/Suburban

REAR BUMPER INSTALLATION INSTRUCTIONS



SAFETY

Know safety, no injury. Know injury, no safety. ~Author Unknown

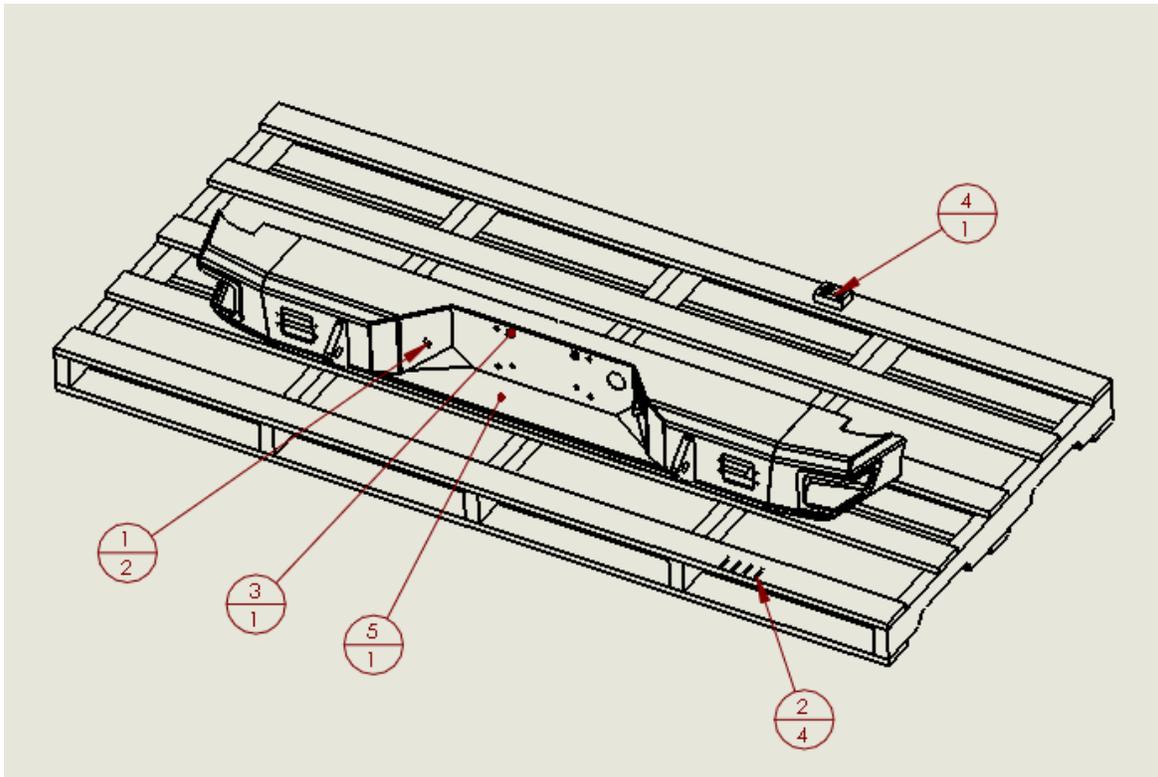
If there are any questions, call 1-855-HHTOUGH

- **READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION**
 - FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
 - WEAR APPROPRIATE EYE PROTECTION
 - EXERCISE CARE WHEN LIFTING COMPONENTS
 - USE APPROPRIATE TORQUE FOR BOLTS

SUGGESTED TORQUE VALUES FOR STEEL GRADE SAE 5 BOLTS

BOLT DIAMETER (INCH)	TREADS PER INCH	TORQUE (POUND-FEET)
1/4	20	7
5/16	18	14
3/8	16	25
7/16	14	40
1/2	13	60
9/16	12	88
5/8	11	120
3/4	10	200
7/8	9	302
1	8	466

I. PARTS LIST



ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	2	307-07-0008	12V COOL WHITE LED 120DEG BLK
2	4	307-09-0135	BUTT SPLICE 22/16 RED, HEATSINK
3	1	443-01-0086	LICENSE PLATE MOUNTING KIT
4	1	60K-56-0004	HARDWARE KIT #4
5	1	60P-56-0653	60P-56-0653 POLISHED

II.

TOOL LIST

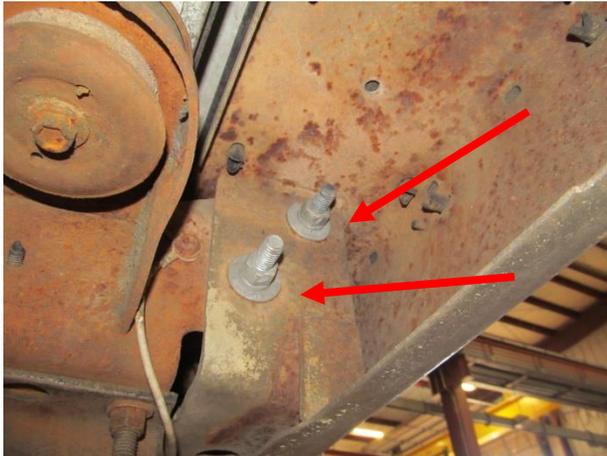
1. Basic tool set
2. 18mm wrench
3. 18mm socket
4. 3/4" wrench
5. 3/4" socket

III. REMOVAL OF OEM BUMPER

1. Using an 18mm socket, remove the 2 bolts holding the brace to the rear bumper. (both sides)



2. Using an 18mm socket, remove the 4 bolts that hold the bumper to the frame. (2 on each side)



3. Unplug the tag lights and have a friend help you remove the OE rear bumper by pulling it away from the truck.
4. Once the bumper is removed, remove the braces using an 18mm socket and wrench. Set them to the side, you will not use them again.

Brace Bolt Location:





1992-1999, CHEVY/GMC, TAHOE/YUKON/SUBURBAN

IV. **INSTALLATION OF HAMMERHEAD BUMPER**

1. Install all lights and license plate mounting kit into Hammerhead Bumper.
2. Have a friend help you place the bumper onto the rear of the truck.
3. Using Hardware kit #4 and a 3/4" socket and wrench, mount the HH bumper onto the frame, using the holes that the OE bolts were removed from. Torque bolts to specified ratings.
4. Connect existing license plate wires to provided LED lights using provided butt splice joint.



Congratulations! Your product installation is now complete.
Thank you for your purchase.