1992-1996 FORD, F150-F350, BRONCO

INSTALLATION INSTRUCTIONS



SAFETY

Know safety, no injury. Know injury, no safety. ~Author Unknown

If there are any questions, call 1-855-HHTOUGH

- <u>READ ALL SAFETY INSTRUCTIONS BEFORE INSTALLATION</u>
 - FOLLOW ALL INSTRUCTIONS FOR PROPER ASSEMBLY
 - WEAR APPROPRIATE EYE PROTECTION
 - EXERCISE CARE WHEN LIFTING COMPONENTS
 - USE APPROPRIATE TORQUE FOR BOLTS

SUGGESTED TORQUE VALUES FOR STEEL GRADE SAE 5 BOLTS

BOLT DIAMETER	TREADS PER INCH	TORQUE
(INCH)		(POUND-FEET)
1/4	20	7
5/16	18	14
3/8	16	25
7/16	14	40
1/2	13	60
9/16	12	88
5/8	11	120
3/4	10	200
7/8	9	302
1	8	466



DO NOT PAINT OVER THIS LABEL. REPLACE IF DAMAGED OR LOST

DKB150_00

Rev 00 4/16/19



ITEM QTY. PART NUMBER DESCRIPTION NO. 1 1 601-56-2958 RIGHT BAR MOUNT 2 1 601-56-2959 LEFT BAR MOUNT 3 1 60K-56-0057 HARDWARE KIT #57

II. TOOL LIST

4

- 1. Basic tool set
- 2. Blue masking tape

60P-56-0913

- 3. 21mm socket
- 4. 7/16" socket
- 5. 7/16" wrench

III. REMOVAL OF BUMPER

1

- 1. Disconnect battery.
- 2. Using blue masking tape, mask along the profile of your truck above the bumper. This will help protect your truck from accidental scratches.

600-56-0913 POLISHED

3. Using 21mm socket, remove four nuts attaching bumper to frame. Remove bumper and set aside. The bolts are accessed from behind the bumper.

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IV. INSTALLATION OF HAMMERHEAD BUMPER

1. Install all lights and sensors in Hammerhead bumper at this time.

Use included Bar mount brackets (601-56-2958 and 2959) and Hardware kit #57 to attach 20" bar in bumper to mount in bumper. Use hole in bracket and bumper that works best with your light bar. Tighten bolts from hardware kit #57 with 7/16" socket and wrench.



2958-2959 brackets



- 2. Layout OE bolt strips and nuts.
- 3. Using a hoist or a few friends, attach bumper to frame mounts using OE hardware. Start all nuts before aligning bumper. Align bumper a minimum of ¹/₄" below headlights. When truck flexes off-road, this distance allows your bumper and body to have clearance. Tighten bolts with 21mm socket.



Congratulations! Your product installation is now complete. Thank you for your purchase.