



INSTALLATION INSTRUCTIONS

Applicable Models

DGB223 Dodge Ram 1500, 2002-2005

DGB226 Dodge Ram 25/3500, 2006-2008

DGR223 Dodge Ram 1500, 2002-2005 with bottom rake

DGR226 Dodge Ram 25/3500, 2006-2008 with bottom rake

DGB224 Dodge Ram 25/3500, 2003-2005

DGB226H Dodge Ram 25/3500, 2006-up HD bumper

DGR224 Dodge Ram 25/3500, 2003-2005 with bottom rake

DGB229 DODGE/STERLING 5500 BULLET 08-UP

DGB226 Dodge Ram 25/3500, 2006-2008

DGR229 DODGE/STERLING 5500 BULLET 08-UP W/RAKE

DGR226 Dodge Ram 25/3500, 2006-2008 with bottom rake

DGB232 DODGE/STERLING 5500 12-UP

DGR232 DODGE/STERLING 5500 12-UP W/RAKE

Steps

Remove original bumper. In some configurations cooling radiators may have to be moved to remove the original bumper bolts.

If applicable, remove original tow hooks and brackets from original bumper.

Original tow hook brackets must be inverted (turned upside down) to reinstall. Install tow hook brackets to the inside and outside of the entire assembly.

Fasten Ali Arc bumper to the frame using original bolts. Ensure Ali Arc bumper is sitting level and evenly spaced before completely tightening bolts.

If Applicable, fasten tow hooks to tow hook brackets using original bolts.

Cleaning and Maintenance

Use soap and water. Avoid acid washes, as it will etch aluminum surface.

Original shine can be maintained by periodically using a standard metal polish.