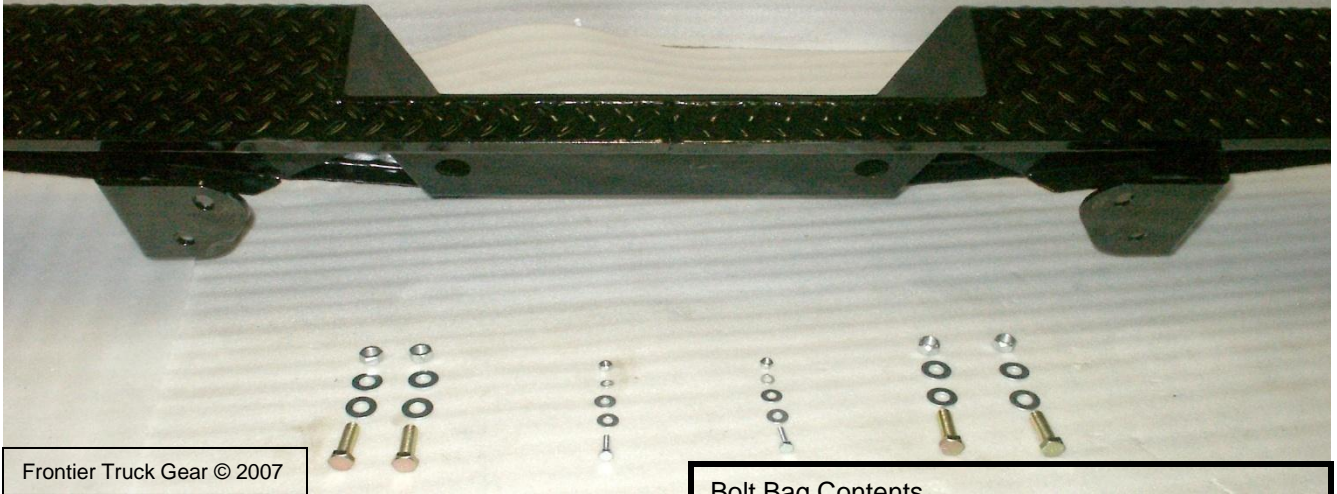


04-05 Ford F-150 Diamond Back Bumper Installation Instructions. With Sensors Part #100-10-4008, With Sensors and Lights Part #100-10-4009

Note: **Will not** accommodate the Ford Factory Integrated receiver hitch.
Will accommodate most brands of after market receiver hitches.



Bolt Bag Contents

Quantity	Description
4	1/2" X 1-3/4" bolts
8	1/2" flat washers
4	1/2" Hex nuts
4	1/2" lock Washer
2	1/4" X 1" bolts (license plate)
2	1/4" hex nuts (license plate)
4	1/4" flat washers (license plate)
2	1/4" lock washers (license plate)
4	Grommets (Sensor Ready bumpers only)
34	Total Pieces

Step 1: Remove OEM factory bumper.

Step 2: Align Frontier bumper to end of frame. Install bolts from the outside of Frontier Back Bumper through the bracket and the frame using 1/2" X 1-3/4" bolts, nuts, and washers.

Step 3: If an impact is used, drive the bolt and hold the nut. To verify that the bolts are tight, check with a wrench by hand.

Step 4: Attach license plate with 1/4" bolts, nuts, and washers.

Step 5: Sensor Ready models: If grommets are not already inserted in Frontier bumper then insert grommets into Frontier bumper. Remove sensors from OEM factory bumper and insert them into grommets.

Note: Periodically check bolts to ensure that bolts remain tight. Also, before using with a trailer, check bolts to ensure that bolts are tight.

WARNING:
DO NOT TOW FROM BUMPER.
ONLY TOW FROM OEM
FACTORY RECEIVER.