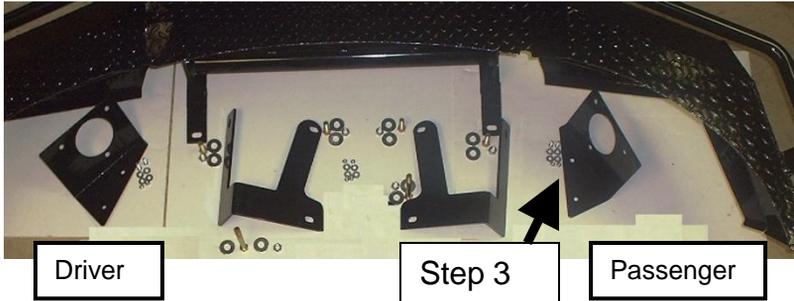


**99-03 Ford F150, Expedition(2002) Front Bumper Replacement  
Installation Instructions. Part # 300-59-9005**



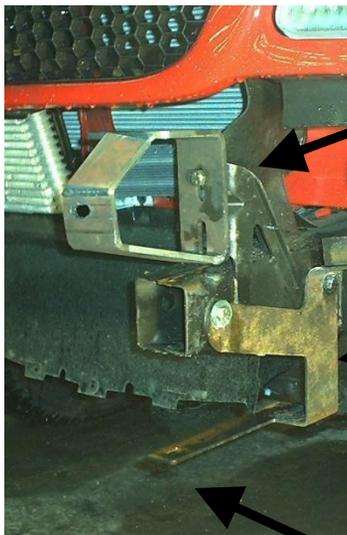
Driver

Step 3

Passenger

**Step 1:** Remove factory bumper. (Note: Do not remove factory tow hooks.)

Frontier Truck Gear © 2007



**Step 4**  
Bracket is welded to the front bumper replacement. (not shown)

Step 2

Step 5

**Step 2:** Install frame support bracket to side of frame using (1) 1/2" X 1-3/4" bolt (front) & (1) 1/2" X 4-1/2" bolt (rear), washers and nuts.

**Step 3** Install fog light bracket to front end replacement using(2) 1/4" X 1 inch bolts, washers, and nuts. Install OEM fog lights to fog light bracket by snapping light into position using the plastic snap connectors that came with the light (3).

Bolt Bag Contents:	
Quantity	Description
10	1/2" X 1-3/4" Bolts
4	1/2" X 6" Bolts
14	1/2" Lock Washer
14	1/2" Hex Nuts
28	1/2" Flat Washers
8	1/4" X 1" Bolts
8	1/4" Lock Washers
8	1/4" Nuts
16	1/4" Flat Washers
2	frame support brackets
2	fog light bracket
124	Total Pieces

**Step 4:** Mount front end replacement (not shown) to truck frame using 1/2" X 1-3/4" bolt, 1/2" washer, 1/2" lock nut (Note: Do not tighten. Adjust & tighten in step 7).

**Step 5:** Attach frame support bracket strap to bottom of front end replacement upright using (1) 1/2" X 1-3/4" bolt, 1/2" washer, 1/2" lock nut.

**Step 6:** Check alignment of front end replacement to truck and tighten all bolts.

