**INSTALLATION INSTRUCTIONS**

**Applicable Models**

GMB194 GMC 2500 - 2015 up

GMR194 GMC 2500 - 2015 up with Rake

**Steps**

Remove original bumper and support brackets

Separate Ali Arc steel mounts from Ali Arc bumper

Fasten Ali Arc steel mounts to frame using 4 original bolts holding support brackets

Fasten Ali Arc bumper to Ali Arc steel mounts using supplied bolt kits (4 - 50mm X 12mm)

Ensure Ali Arc bumper is sitting level and evenly spaced before completely tightening bolts.

**Cleaning and Maintenance**

Use soap and water. Avoid acid washes, as it will etch aluminum surface.

Original shine can be maintained by periodically using a standard metal polish.

We use and recommend Autosol.