**INSTALLATION INSTRUCTIONS**

**Applicable Models**

CHB193 Chevy Silverado 1500 2014 - UP

CHR193 Chevy Silverado 1500 2014 - UP W/Rake

CHB193H Chevy Silverado 1500 2014 - UP HD bumper

**Steps**

Remove original bumper, tow hooks and bumper mounting bracket from front of frame.

Install tow hooks extension brackets fasten using supplied 6 - 12 x 30 mm bolts. (Picture 1&2) Reinstall tow hooks using original bolts and supplied spacers.

Install Ali Arc bumper mounting brackets (mounting plates offset to outside) using 6 original bolts.

Install Ali Arc bumper, mounts are inside brackets, fasten using supplied 4 - 12 x 50 mm bolts. (Picture 3)

Align the Ali Arc bumper before securely tightening all bolts.

 **Picture 1 Picture 2 Picture 3**

**Cleaning and Maintenance**

Use soap and water. Avoid acid washes, as it will etch aluminum surfaces.

Original shine can be maintained by periodically using a standard metal polish.