**INSTALLATION INSTRUCTIONS**

**Applicable Models**

GMB191 GMC 2500 2007 - UP

GMR191 GMC 2500 2007 - UP W/Rake

GMB191H GMC 2500 2007 - UP - HD bumper

**Steps**

Remove original bumper (Remove 2 through frame U-bolts)

Install Ali Arc bumper to outside of frame and fasten using original bolts.

Align the Ali Arc bumper before securely tightening bolts.

**Cleaning and Maintenance**

Use soap and water. Avoid acid washes, as it will etch aluminum surfaces.

Original shine can be maintained by periodically using a standard metal polish.

We use and recommend Autosol.